

Work Order ID 50917

July 24, 2009 4:09:29 PM



Page 1

Item ID: D206-781-023

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/27/2009 Start Qty: 300

Cust Item ID:

Required Date: 08/13/2009 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-07-24 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100 0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

S 09/10/08

HJ for BG & CL 09/10/08
09/08/13

110 Pick Kit 0.00



Packaging

Memo

0.00

Packaging

MD 09/10/07

(X5)

120 QC4- 100% Inspect kits for completeness 0.00



QC

Memo

0.00

Quality Control

2) 509/10/08

(X5) 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50917

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Item ID: D206-781-023

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/27/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 08/13/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023								
	Location: <u>A</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/10/2009 (5)

09/10/23
mk
09-10-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 50917

Parent Item: D206-781-023RevA

Parent Item Name: Floor Protector (Passenger Cabin)

Comments:

Start Date: 07/27/2009

Required Date: 08/13/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3898-1RevA/ Manufactured No



Floor Protector (206L)

D3934-041RevA/ Manufactured No



Clip Assembly

D3800-1-100RevB/ Manufactured No



Hook and Loop Strip (1" Soft)

50" measured

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43558

44830

40.24

0.13

40.11

110

f

265.2400

24.9990



41.666

12.5 x 509/2 MD 09/10/07

52694 (7x) 9/10/16 SD

D3800-3-100RevB/ Manufactured No



Hook and Loop Strip (1" Hard)

50" long measured

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43560

44831

40.24

0.13

40.11

Main Warehouse

ST134

50541

225

225

29.166 x 509/2 MD 09/10/07

52698 (3x) 9/10/16 SD

-29.166 (7 pcs)

-12.5 (3 pcs)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 50917

Parent Item: D206-781-023RevA

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/27/2009

Required Date: 08/13/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R6		Purchased	No			110	Each	245.0000	20.0000	20		



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

245

101203

245

20 ✓ 10/203 MD 09/10/07

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

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5.2 BELL 206 L/L1

D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOB STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-023 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -023	Part Number	Description
X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3898-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOB STRIP
4	AN525-10R6	SCREW

D206-781-033/-043 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -033	Qty -043	Part Number	Description
X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-3	BAGGAGE PROTECTOR, WALL
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOB STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

50917

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Revision: C
Date: 09.05.27